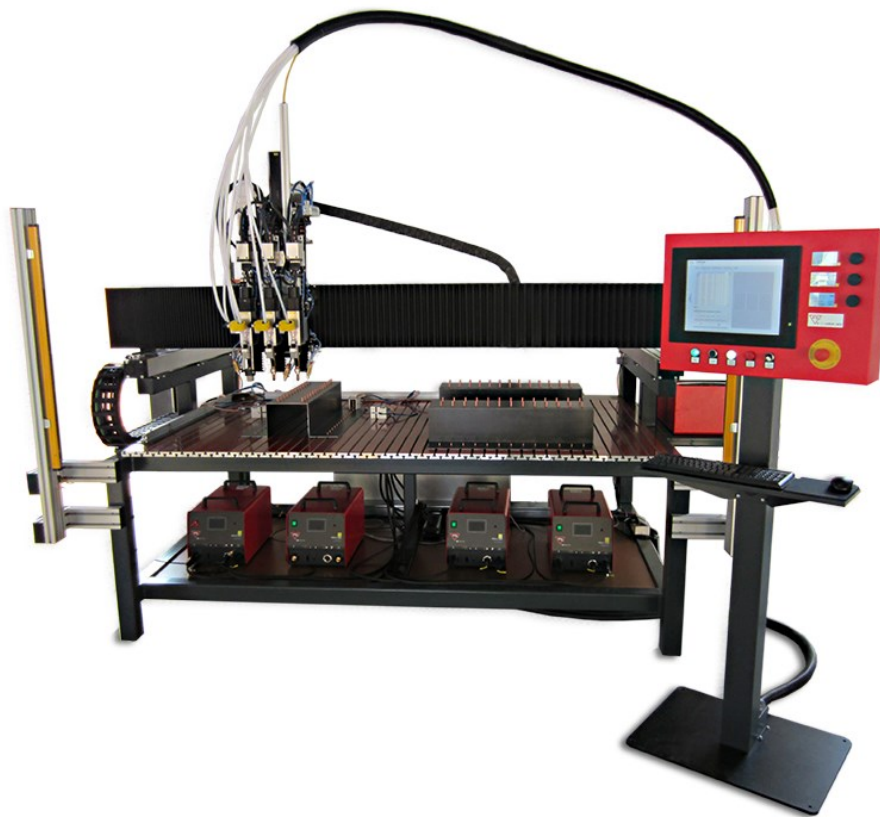


CNC stud welding machines - series T



Series T

- working area X/Y (mm): 1000 x 700, 1250 x 850 or 1500 x 1000
- max. number of stud welding heads: 4
- fast and easy operation by separate control desk
- programming netbook with operating software i1stud
-> enables programming regardless of location (e.g. by production planning/construction)
- optional: control by operating terminal with industrial panel PC and operating software i3stud (incl. DXF data converter)
- integrated welding parameter monitoring (optional: welding parameter memory)
- optional protection devices: housing with door or light curtain, light curtain, safety fence
- drive through dynamic servo motors
- robust and warp resistant welded steel machine frame
- suitable for all stud welding methods
- numerous options: servo motor-driven Z-axis, fluid spraying devices for welding heads, milling unit with exhaust device etc.



STUD WELDING TECHNOLOGY BY  **STUD WELDING**

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CNC stud welding machines - series T
- Technical data and characteristics -

	TN	TM	TG
Working area X/Y (mm)¹⁾ [can be reached by each welding head]	1000 700	1250 850	1500 1000
Welding range²⁾			
Stud diameter (Ø)	3-8	3-8	3-8
Stud length (mm)	6-50	6-50	6-50
Max. number of stud welding heads	4	4	4
Max. operating speed X-/Y-axis (m/min)	30	30	30
Positioning accuracy of the welded studs +/- (mm)	0,2	0,2	0,2
Operation and programming			
- Control desk - Programming netbook - Software i1stud	x	x	x
- Operating terminal with industrial panel PC - Software i3stud (incl. DXF data converter)	o	o	o
Welding parameter monitoring³⁾			
Welding parameter monitoring	x	x	x
Welding parameter memory with USB-interface for data transmission to a PC	o	o	o
PRO-xDataLog software for real-time transmission of the welding parameter sets recorded by the stud welding unit to a PC	o	o	o
Automatic stud feeding	x	x	x
Options			
Servo motor-driven Z-axis 250 mm	o	o	o
Fluid spraying device for each welding head	o	o	o
Milling unit with exhaust device ⁴⁾	o	o	o
Pneumatic single stud feeding, manual stud insertion	o	o	o
Stud switch	o	o	o
Pneumatic mass clamps standard	o	o	o
Pneumatic mass clamps aperture angle 90°	o	o	o
Mechanic mass clamps mounted on welding head	o	o	o
Pneumatic mass clamps mounted on welding head	o	o	o
Workpiece downholder for each welding head	o	o	o
Shielding gas module for each welding head	o	o	o
Protection devices			
Housing with door ⁵⁾	o	o	o
Housing with light curtain	o	o	o
Light curtain	o	o	o
Safety fence	o	o	o
Motor technology/drive			
Servo motors	x	x	x

CNC stud welding machines - series T

- Technical data and characteristics -

	TN	TM	TG
Pneumatic working lift/welding head (mm) (mechanic adjusting range 40 mm)	80	80	80
Machine frame			
Welded steel construction	x	x	x
Suitable stud welding units⁶⁾			
PRO-C 1000	x	x	x
PRO-C 1500	x	x	x
PRO-I 1300	x	x	x
PRO-I 2200	x	x	x
PRO-D 1200	x	x	x
PRO-D 1600	x	x	x
Suitable automatic stud welding heads⁶⁾			
KHA-200F with integrated travel measuring system	x	x	x
KKA-200F	x	x	x
Dimensions			
Width (mm)	2830	3080	3030
Depth (mm)	1525	1675	1825
Height (mm)	2160	2160	2160
Weight (kg)	1100	1300	1500
Connection values			
electrical (mains supply, mains fuse external)	400 V/50 Hz, 16A	400 V/50 Hz, 16A	400 V/50 Hz, 16A
pneumatical	≥ 6 bar unoiled, dry, clean	≥ 6 bar unoiled, dry, clean	≥ 6 bar unoiled, dry, clean

x - Standard, o - Option

¹⁾Other dimensions upon request as special production.

²⁾Other diameters and lengths as well as special welding elements upon request as special production.

³⁾By stud welding units PRO-C/PRO-I/PRO-D. For further details see product data sheet **stud welding units - capacitor discharge stud welding**, **inverter stud welding units - drawn arc stud welding** and **stud welding units - drawn arc stud welding** as well as product data sheet **welding parameter memory PRO-x and PRO-xDataLog**.

⁴⁾The machine concept is designed for four working stations. If a milling unit is used at the most three stud welding heads can be mounted.

⁵⁾Design as sliding, folding or lift door (if required also pneumatically). Optional: Housing with closed top as sound insulation housing.

⁶⁾The machines are suitable for all stud welding methods. PRO-C 1000/1500 = capacitor discharge (contact and gap method), PRO-I 1300/2200 and PRO-D 1200/1600 = drawn arc and short cycle, KHA-200F = capacitor discharge (gap and contact method), drawn arc and short cycle, KKA-200F = capacitor discharge (contact method)

CNC stud welding machines - series T
- Examples for options and accessories -



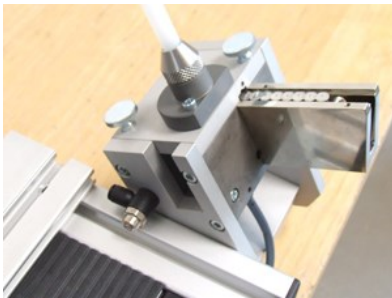
servo motor-driven Z-axis



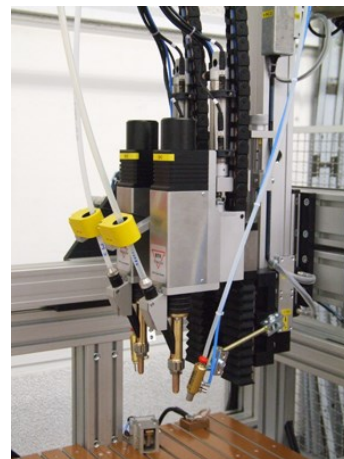
operating terminal with industrial panel PC and software i3stud (with DXF data converter)



fluid spraying devices for automatic stud welding heads



pneumatic single stud feeding through manual insertion



pneumatic working lifts AHP-080



pneumatic mass clamp aperture angle 90°



pneumatic mass clamp standard



grounding by pneumatic mass clamps mounted on welding head